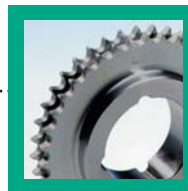




PIGNONI E CORONE PER CATENE A RULLI



L'assortimento di pignoni e ruote per catene da noi prodotti, costituisce una risposta globale alle esigenze dell'industria nel settore delle trasmissioni meccaniche flessibili e rappresenta il risultato di una produzione finalizzata al conseguimento di eccellenti prestazioni tecniche e qualitative.

Il nostro programma di produzione comprende in pratica pignoni e ruote per catene realizzati in conformità ai principali e più recenti Standard ed alle Norme di Unificazione Internazionali UNI, ISO, DIN, ANSI ecc.

Le norme tuttavia definiscono per il vano delle ruote per catene e rulli, un profilo con dimensioni minime ed un profilo con dimensioni massime ed entro gli stessi deve risultare compreso il profilo reale. Essendo piuttosto ampi i limiti di tolleranza che le norme lasciano alla discrezione del costruttore, si ravvisa la possibilità di scegliere un criterio di proporzionamento del profilo che possa risultare ottimizzato per quanto concerne la regolarità di trasmissione e la capacità del dente di sopportare sforzi più elevati.

Ciò ha condotto allo sviluppo sistematico di un insieme di profili unificati e geometricamente riproducibili con notevole fedeltà da utensili espressamente progettati al Computer ed il cui profilo di riferimento è protetto da know-how aziendale. Elemento di pregio di questo profilo ottimizzato, caratteristica esclusiva della ditta CHIARAVALLI, è quello di migliorare l'avvolgimento "poligonale" della catena sul pignone e sulla corona riducendone la discontinuità di moto che ne consegue anche nel caso di interassi e rapporti di trasmissione sfavorevoli. Ciò ci ha consentito di inserire a catalogo e di realizzare pignoni con bassissimo numero di denti. Anche se il complesso ruota dentata-catena costituisce un organo di trasmissione piuttosto "rude" il rispetto di una buona precisione con errori di lavorazione contenuti non guasta, e ciò è assicurato dall'uso sistematico di macchine operatrici a Controllo Numerico e di tecnologie sviluppate per minimizzare lo sforzo e per migliorare il grado di finitura superficiale. I pignoni e le ruote per catene a catalogo, vengono prodotti anche nella versione con calettatore a bussola conica sistema "Taper- Lock" particolarmente apprezzato nelle applicazioni che richiedono facilità di montaggio ed elevate precisioni di centratura.

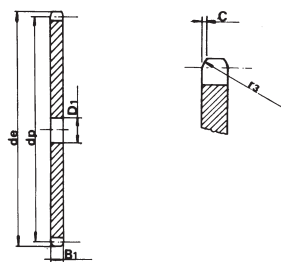
Completano il nostro programma di vendita catene a rulli semplici e multiple e catene speciali adatte ad ogni applicazione industriale e siamo altresì in grado di realizzare pignoni e corone per catene in esecuzione specifica, a disegno, in qualunque materiale e con trattamenti termici di tempra ad induzione e di cementazione e tempra su ruote e pignoni in acciaio.





5 x 2.5 mm

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	5 mm
LARGHEZZA RAGGIO C	0.6 mm
LARGHEZZA DENTE CORONA B_1	2.3 mm

CATENA

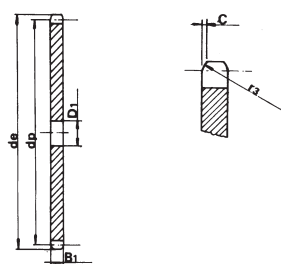
PASSO	5 mm
LARGHEZZA INTERNA	2.5 mm
RULLO \emptyset	3.2 mm

CORONE

S				S			
Z	d_e	d_p	D_1	Z	d_e	d_p	D_1
8	15.2	13.06	4	44	72.2	70.09	8
9	16.8	14.62	4	45	73.8	71.68	8
10	18.3	16.18	4	46	75.4	73.27	8
11	19.9	17.75	5	47	77.0	74.86	8
12	21.5	19.32	5	48	78.6	76.45	8
13	23.0	20.89	5	49	80.2	78.03	8
14	24.6	22.47	5	50	81.8	79.63	8
15	26.2	24.04	5	51	83.4	81.22	10
16	27.8	25.63	6	52	85.0	82.81	10
17	29.4	27.20	6	53	86.6	84.40	10
18	30.9	28.79	6	54	88.1	85.97	10
19	32.5	30.38	6	55	89.7	87.58	10
20	34.1	31.96	6	56	91.3	89.17	10
21	35.7	33.54	8	57	92.9	90.76	10
22	37.3	35.13	8	58	94.5	92.35	10
23	38.9	36.72	8	59	96.1	93.94	10
24	40.5	38.30	8	60	97.7	95.53	10
25	42.0	39.89	8	62	100.9	98.72	12
26	43.6	41.48	8	64	104.1	101.90	12
27	45.2	43.07	8	65	105.6	103.49	12
28	46.8	44.65	8	66	107.2	105.08	12
29	48.4	46.25	8	68	110.4	108.26	12
30	50.0	47.83	8	70	113.6	111.44	12
31	51.6	49.42	8	72	116.8	114.63	12
32	53.2	51.01	8	75	121.6	119.40	12
33	54.8	52.60	8	76	123.1	120.99	12
34	56.3	54.19	8	78	126.3	124.17	12
35	57.9	55.78	8	80	129.5	127.35	12
36	59.5	57.37	8	85	137.5	135.31	14
37	61.1	58.96	8	90	145.4	143.27	14
38	62.7	60.54	8	95	153.4	151.22	14
39	64.3	62.13	8	100	161.3	159.18	14
40	65.9	63.73	8	110	177.2	175.09	14
41	67.5	65.31	8	114	183.6	181.46	14
42	69.1	66.91	8	120	193.2	191.01	14
43	70.6	68.49	8	125	201.1	198.96	14

6 x 2.8 mm

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	6 mm
LARGHEZZA RAGGIO C	0.7 mm
LARGHEZZA DENTE CORONA B_1	2.6 mm

CATENA

PASSO	6 mm
LARGHEZZA INTERNA	2.8 mm
RULLO \emptyset	4 mm

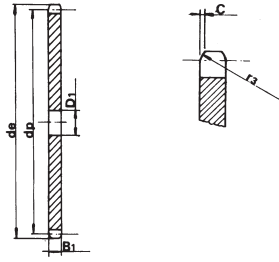
CORONE

S				S			
Z	d_e	d_p	D_1	Z	d_e	d_p	D_1
8	18.0	15.67	5	44	86.6	84.10	10
9	19.9	17.54	5	45	88.5	86.01	10
10	21.7	19.42	6	46	90.4	87.92	10
11	23.6	21.30	6	47	92.3	89.93	10
12	25.4	23.18	6	48	94.2	91.74	10
13	27.3	25.05	8	49	96.1	93.64	10
14	29.2	26.96	8	50	98.0	95.55	10
15	31.0	28.86	8	51	99.9	97.46	12
16	33.0	30.76	8	52	101.8	99.37	12
17	35.0	32.65	8	53	103.7	101.27	12
18	36.9	34.55	8	54	105.6	103.17	12
19	38.8	36.44	8	55	107.6	105.08	12
20	40.7	38.34	8	56	109.5	107.00	12
21	42.6	40.25	8	57	111.4	108.93	12
22	44.5	42.16	8	58	113.3	110.82	12
23	46.4	44.06	8	59	115.2	112.71	12
24	48.3	45.96	8	60	117.1	114.62	12
25	50.2	47.87	8	62	120.9	118.45	14
26	52.1	49.76	8	64	124.7	122.27	14
27	54.0	51.67	8	65	126.6	124.18	14
28	55.9	53.58	8	66	128.5	126.09	14
29	57.8	55.50	8	68	132.4	129.91	14
30	59.8	57.42	8	70	136.2	133.73	14
31	61.7	59.31	8	72	140.0	137.55	16
32	63.6	61.21	8	75	145.7	143.28	16
33	65.5	63.11	8	76	147.6	145.19	16
34	67.4	65.02	8	78	151.5	149.01	16
35	69.3	66.93	8	80	155.3	152.82	16
36	71.2	68.84	8	85	164.8	162.37	16
37	73.1	70.75	8	90	174.4	171.92	16
38	75.0	72.66	8	95	183.9	181.47	16
39	76.9	74.57	8	100	193.5	191.01	16
40	78.9	76.47	8	110	212.6	210.11	16
41	80.8	78.38	10	114	220.2	217.75	16
42	82.7	80.28	10	120	231.7	229.20	16
43	84.7	82.19	10	125	241.2	238.75	16



1/4" x 1/8"

per catene a rulli secondo
DIN 8188 - ASA 25 - ISO/R 606 - ANSI B 29.1



CORONA

RAGGIO DENTE r_3	6.4 mm
LARGHEZZA RAGGIO C	0.7 mm
LARGHEZZA DENTE CORONA B_1	2.9 mm

CATENA

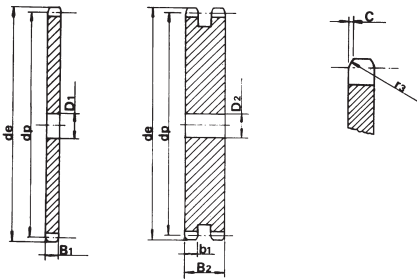
PASSO	6.35 mm
LARGHEZZA INTERNA	3.18 mm
RULLO \emptyset	3.3 mm

CORONA

S				S			
Z	d_e	d_p	D_1	Z	d_e	d_p	D_1
8	19.4	16.58	6	44	91.8	89.01	10
9	21.4	18.56	6	45	93.8	91.03	10
10	23.3	20.55	6	46	95.8	93.05	10
11	25.3	22.54	8	47	97.9	95.07	10
12	27.3	24.53	8	48	99.9	97.09	10
13	29.3	26.53	8	49	101.9	99.10	10
14	31.3	28.53	8	50	103.9	101.13	10
15	33.3	30.53	8	51	105.9	103.14	12
16	35.3	32.55	8	52	108.0	105.16	12
17	37.3	34.55	8	53	110.0	107.18	12
18	39.4	36.56	8	54	112.0	109.18	12
19	41.4	38.58	8	55	114.0	111.23	12
20	43.4	40.58	8	56	116.0	113.25	12
21	45.4	42.60	8	57	118.1	115.27	12
22	47.4	44.62	8	58	120.1	117.29	12
23	49.4	46.63	8	59	122.1	119.31	12
24	51.4	48.64	8	60	124.1	121.32	12
25	53.5	50.66	8	62	128.2	125.37	12
26	55.5	52.67	8	64	132.2	129.41	12
27	57.5	54.69	8	65	134.2	131.43	12
28	59.5	56.71	8	66	136.2	133.45	14
29	61.5	58.73	8	68	140.3	137.49	14
30	63.6	60.75	8	70	144.3	141.53	14
31	65.6	62.76	10	72	148.4	145.58	14
32	67.6	64.78	10	75	154.4	151.63	14
33	69.6	66.80	10	76	156.5	153.66	14
34	71.6	68.82	10	78	160.5	157.70	16
35	73.6	70.84	10	80	164.5	161.74	16
36	75.6	72.85	10	85	174.6	171.85	16
37	77.7	74.87	10	90	184.7	181.95	16
38	79.7	76.89	10	95	194.8	192.05	16
39	81.7	78.91	10	100	204.9	202.15	16
40	83.7	80.93	10	110	225.1	222.37	16
41	85.7	82.95	10	114	233.2	230.45	16
42	87.8	84.97	10	120	245.4	242.58	16
43	89.8	86.98	10	125	255.5	252.68	16

8 x 3 mm

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	8 mm
LARGHEZZA RAGGIO C	1.0 mm
LARGHEZZA DENTE CORONA B_1	2.8 mm
LARGHEZZA DENTE CORONA b_1	2.7 mm
LARGHEZZA DENTE CORONA B_2	8.3 mm

CATENA

PASSO	8 mm
LARGHEZZA INTERNA	3 mm
RULLO \emptyset	5 mm

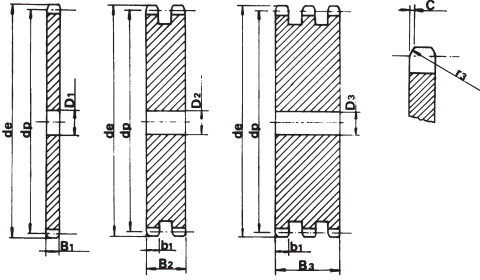
CORONA

S D					S D				
Z	d_e	d_p	D_1	D_2	Z	d_e	d_p	D_1	D_2
8	24.0	20.90	6	6	44	115.5	112.14	12	14
9	26.6	23.39	6	6	45	118.0	114.69	12	14
10	29.2	25.89	8	8	46	120.6	117.23	12	14
11	31.7	28.39	8	8	47	123.1	119.77	12	14
12	34.2	30.91	8	8	48	125.6	122.32	12	14
13	36.7	33.42	8	8	49	128.2	124.86	12	14
14	39.2	35.95	8	8	50	130.7	127.41	12	14
15	41.7	38.48	8	8	51	133.3	129.95	14	16
16	44.3	41.01	8	10	52	135.8	132.49	14	16
17	46.8	43.53	8	10	53	138.4	135.04	14	16
18	49.3	46.07	8	10	54	140.9	137.59	14	16
19	51.9	48.61	8	10	55	143.5	140.13	14	16
20	54.4	51.14	8	10	56	146.0	142.68	14	16
21	57.0	53.68	8	10	57	148.6	145.22	14	16
22	59.5	56.21	8	10	58	151.0	147.77	14	16
23	62.0	58.75	8	10	59	153.6	150.31	14	16
24	64.6	61.29	8	10	60	156.2	152.85	14	16
25	67.5	63.83	8	10	62	162.0	157.95	16	20
26	69.5	66.37	10	12	64	167.1	163.04	16	20
27	72.2	68.91	10	12	65	169.6	165.58	16	20
28	74.8	71.45	10	12	66	172.2	168.13	16	20
29	77.3	73.99	10	12	68	177.3	173.22	16	20
30	79.8	76.53	10	12	70	182.4	178.31	16	20
31	82.4	79.08	10	12	72	187.5	183.41	20	20
32	84.9	81.61	10	12	75	195.1	191.04	20	20
33	87.5	84.16	10	12	76	197.7	193.59	20	20
34	90.0	86.70	10	12	78	202.8	198.68	20	20
35	92.5	89.25	10	12	80	207.9	203.77	20	20
36	95.0	91.79	10	12	85	220.6	216.50	20	20
37	97.6	94.33	10	12	90	233.4	229.23	20	20
38	100.2	96.88	10	12	95	246.1	241.96	20	20
39	102.7	99.42	10	12	100	258.9	254.68	20	20
40	105.3	101.97	10	12	110	284.3	280.15	20	20
41	107.8	104.51	12	14	114	294.5	290.33	20	20
42	110.4	107.05	12	14	120	310.0	305.61	20	20
43	112.9	109.60	12	14	125	322.5	318.34	20	20



3/8" x 7/32"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	10	mm
LARGHEZZA RAGGIO C	1	mm
LARGHEZZA DENTE CORONA B_1	5.3	mm
LARGHEZZA DENTE CORONA b_1	5.2	mm
LARGHEZZA DENTE CORONA B_2	15.4	mm
LARGHEZZA DENTE CORONA B_3	25.6	mm

CATENA

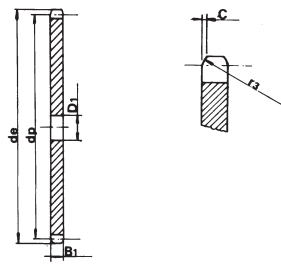
PASSO	9.525	mm
LARGHEZZA INTERNA	5.72	mm
RULLO Ø	6.35	mm

CORONE

Z	S			D			T			Z	S			D			T		
	d_e	d_p	D_1	D_2	D_3	d_e	d_p	D_1	D_2		D_3	d_e	d_p	D_1	D_2	D_3			
8	28.0	24.89	6	6	6	44	137.6	133.52	16	16	16								
9	31.0	27.85	7	8	8	45	140.7	136.55	16	16	16								
10	34.0	30.82	7	8	10	46	143.7	139.58	16	16	16								
11	37.0	33.80	8	10	10	47	146.7	142.61	16	16	16								
12	40.0	36.80	8	10	10	48	149.7	145.64	16	16	16								
13	43.0	39.79	8	10	10	49	152.7	148.66	16	16	16								
14	46.3	42.80	8	10	12	50	155.7	151.69	16	16	16								
15	49.3	45.81	8	10	12	51	158.7	154.72	16	16	20								
16	52.3	48.82	10	12	12	52	161.8	157.75	16	16	20								
17	55.3	51.83	10	12	12	53	164.8	160.78	16	16	20								
18	58.3	54.85	10	12	12	54	167.8	163.82	16	16	20								
19	61.3	57.87	10	12	12	55	170.8	166.85	16	16	20								
20	64.3	60.89	10	12	12	56	173.8	169.88	16	16	20								
21	68.0	63.91	10	12	14	57	176.9	172.91	16	16	20								
22	71.0	66.93	10	12	14	58	179.9	175.93	16	16	20								
23	73.5	69.95	10	12	14	59	183.0	178.96	16	16	20								
24	77.0	72.97	10	12	14	60	186.0	181.99	16	16	20								
25	80.0	76.02	10	12	14	62	192.1	188.06	20	20	20								
26	83.0	79.02	10	12	14	64	198.2	194.12	20	20	20								
27	86.0	82.02	10	12	14	65	201.6	197.15	20	20	20								
28	89.0	85.07	10	12	14	66	204.6	200.18	20	20	25								
29	92.0	88.09	10	12	14	68	210.7	206.24	20	20	25								
30	94.7	91.12	10	12	14	70	216.7	212.3	20	20	25								
31	98.3	94.15	12	14	16	72	222.8	218.37	20	20	25								
32	101.3	97.17	12	14	16	75	231.9	227.46	20	20	25								
33	104.3	100.20	12	14	16	76	234.9	230.49	20	20	25								
34	107.3	103.23	12	14	16	78	241.0	236.55	20	20	25								
35	110.4	106.26	12	14	16	80	247.1	242.61	20	20	25								
36	113.4	109.20	12	14	16	85	262.2	257.77	20	20	25								
37	116.4	112.32	12	14	16	90	277.4	272.93	20	20	25								
38	119.5	115.35	12	14	16	95	292.5	288.08	20	20	25								
39	122.5	118.37	12	14	16	100	307.7	303.25	20	20	25								
40	125.5	121.40	12	14	16	110	338.0	333.55	20	20	25								
41	128.5	124.43	16	16	16	114	349.5	345.68	20	20	25								
42	131.6	127.46	16	16	16	120	368.3	363.86	20	20	25								
43	134.6	130.49	16	16	16	125	383.5	379.02	20	20	25								

1/2" x 1/8"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	13	mm
LARGHEZZA RAGGIO C	1.0	mm
LARGHEZZA DENTE CORONA B_1	3	mm

CATENA

PASSO	12.7	mm
LARGHEZZA INTERNA	3.3	mm
RULLO Ø	7.75	mm

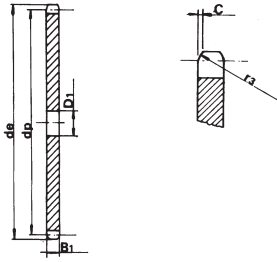
CORONE

Z	S			Z	S		
	d_e	d_p	D_1		d_e	d_p	D_1
8	37.2	33.18	8	43	179.5	173.99	16
9	41.5	37.13	8	44	183.5	178.03	16
10	46.2	41.10	8	45	187.5	182.07	16
11	49.6	45.07	8	46	191.6	186.10	20
12	53.9	49.07	8	47	195.6	190.14	20
13	58.4	53.06	8	48	199.7	194.18	20
14	62.8	57.07	8	49	203.7	198.22	20
15	66.8	61.09	8	50	207.8	202.26	20
16	70.9	65.10	10	51	211.8	206.30	20
17	74.9	69.11	10	52	215.9	210.34	20
18	78.9	73.14	10	53	219.9	214.37	20
19	82.9	77.16	10	54	224.0	218.43	20
20	86.9	81.19	10	55	228.0	222.46	20
21	91.0	85.22	10	56	232.1	226.50	20
22	95.0	89.24	10	57	236.1	230.54	20
23	99.0	93.27	10	58	240.2	234.58	20
24	103.0	97.29	10	59	244.2	238.62	20
25	107.1	101.33	10	60	248.2	242.66	20
26	111.2	105.36	12	62	256.7	250.75	20
27	115.4	109.40	12	64	264.8	258.82	20
28	119.4	113.42	12	65	268.8	262.86	20
29	123.4	117.46	12	66	272.9	268.90	25
30	127.5	121.50	12	68	280.9	274.99	25
31	131.5	125.54	12	70	289.0	283.07	25
32	135.5	129.56	12	72	297.1	291.16	25
33	139.6	133.60	12	76	313.3	307.33	25
34	143.6	137.64	12	78	321.4	315.40	25
35	147.6	141.68	12	80	329.4	323.48	25
36	151.7	145.72	16	85	349.7	343.70	25
37	155.7	149.76	16	90	369.9	363.90	25
38	159.8	153.80	16	95	390.1	384.10	25
39	163.8	157.83	16	100	410.3	404.31	25
40	167.8	161.87	16	110	450.7	444.74	25
41	171.4	165.91	16	114	466.9	460.90	25
42	175.4	169.95	16	120	491.2	485.16	25
				125	511.4	505.37	25



1/2" x 3/16"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	13	mm
LARGHEZZA RAGGIO C	1.3	mm
LARGHEZZA DENTE CORONA B_1	$4.3^{+0.2}$	mm

CATENA

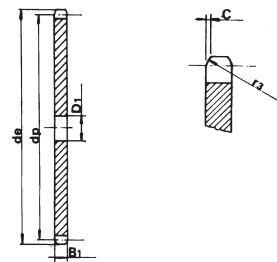
PASSO	12.7	mm
LARGHEZZA INTERNA	4.88	mm
RULLO \emptyset	7.75	mm

CORONE

S				S			
Z	d_e	d_p	D_1	Z	d_e	d_p	D_1
8	38.5	33.18	8	43	179.5	173.99	16
9	41.5	37.13	8	44	183.5	178.03	16
10	46.2	41.10	8	45	187.5	182.07	16
11	49.6	45.07	8	46	191.6	186.10	20
12	53.9	49.07	8	47	195.6	190.14	20
13	58.4	53.06	8	48	199.7	194.18	20
14	62.8	57.07	8	49	203.7	198.22	20
15	66.8	61.09	8	50	207.8	202.26	20
16	70.9	65.10	10	51	211.8	206.30	20
17	74.9	69.11	10	52	215.9	210.34	20
18	78.9	73.14	10	53	219.9	214.37	20
19	82.9	77.16	10	54	224.0	218.43	20
20	86.9	81.19	10	55	228.0	222.46	20
21	91.0	85.22	10	56	232.1	226.50	20
22	95.0	89.24	10	57	236.1	230.54	20
23	99.0	93.27	10	58	240.2	234.58	20
24	103.0	97.29	10	59	244.2	238.62	20
25	107.1	101.33	10	60	248.2	242.66	20
26	111.2	105.36	12	62	256.7	250.75	20
27	115.4	109.40	12	64	264.8	258.82	20
28	119.4	113.42	12	65	268.8	262.86	20
29	123.4	117.46	12	66	272.9	266.90	25
30	127.5	121.50	12	68	280.9	274.99	25
31	131.5	125.54	12	70	289.0	283.07	25
32	135.5	129.56	12	72	297.1	291.16	25
33	139.6	133.60	12	76	313.3	307.33	25
34	143.6	137.64	12	78	321.4	315.40	25
35	147.6	141.68	12	80	329.4	323.48	25
36	151.7	145.72	16	85	349.7	343.70	25
37	155.7	149.76	16	90	369.9	363.90	25
38	159.8	153.80	16	95	390.1	384.10	25
39	163.8	157.83	16	100	410.3	404.31	25
40	167.8	161.87	16	110	450.7	444.74	25
41	171.4	165.91	16	114	466.9	460.90	25
42	175.4	169.95	16	120	491.2	485.16	25
				125	511.4	505.37	25

1/2" x 1/4" - rullo 7.75

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	13	mm
LARGHEZZA RAGGIO C	1.3	mm
LARGHEZZA DENTE CORONA B_1	5.9	mm

CATENA

PASSO	12.7	mm
LARGHEZZA INTERNA	6.4	mm
RULLO \emptyset	7.75	mm

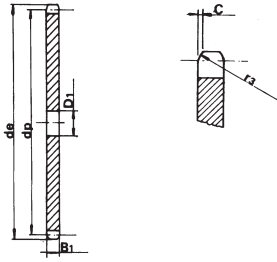
CORONE

S				S			
Z	d_e	d_p	D_1	Z	d_e	d_p	D_1
8	38.5	33.18	8	43	179.5	173.99	16
9	41.5	37.13	8	44	183.5	178.03	16
10	46.2	41.10	8	45	187.5	182.07	16
11	49.6	45.07	8	46	191.6	186.10	20
12	53.9	49.07	8	47	195.6	190.14	20
13	58.4	53.06	8	48	199.7	194.18	20
14	62.8	57.07	8	49	203.7	198.22	20
15	66.8	61.09	8	50	207.8	202.26	20
16	70.9	65.10	10	51	211.8	206.30	20
17	74.9	69.11	10	52	215.9	210.34	20
18	78.9	73.14	10	53	219.9	214.37	20
19	82.9	77.16	10	54	224.0	218.43	20
20	86.9	81.19	10	55	228.0	222.46	20
21	91.0	85.22	10	56	232.1	226.50	20
22	95.0	89.24	10	57	236.1	230.54	20
23	99.0	93.27	10	58	240.2	234.58	20
24	103.0	97.29	10	59	244.2	238.62	20
25	107.1	101.33	10	60	248.2	242.66	20
26	111.2	105.36	12	62	256.7	250.75	20
27	115.4	109.40	12	64	264.8	258.82	20
28	119.4	113.42	12	65	268.8	262.86	20
29	123.4	117.46	12	66	272.9	266.90	25
30	127.5	121.50	12	68	280.9	274.99	25
31	131.5	125.54	12	70	289.0	283.07	25
32	135.5	129.56	12	72	297.1	291.16	25
33	139.6	133.60	12	76	313.3	307.33	25
34	143.6	137.64	12	78	321.4	315.40	25
35	147.6	141.68	12	80	329.4	323.48	25
36	151.7	145.72	16	85	349.7	343.70	25
37	155.7	149.76	16	90	369.9	363.90	25
38	159.8	153.80	16	95	390.1	384.10	25
39	163.8	157.83	16	100	410.3	404.31	25
40	167.8	161.87	16	110	450.7	444.74	25
41	171.4	165.91	16	114	466.9	460.90	25
42	175.4	169.95	16	120	491.2	485.16	25
				125	511.4	505.37	25



1/2" x 1/4" - rullo 8.51

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	13	mm
LARGHEZZA RAGGIO C	1.3	mm
LARGHEZZA DENTE CORONA B_1	5.9	mm

CATENA

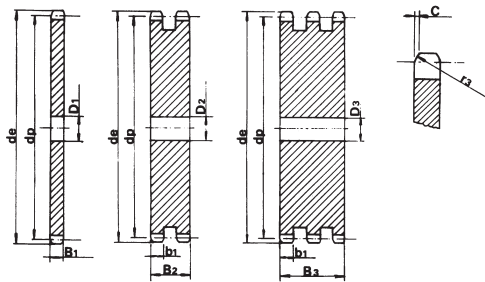
PASSO	12.7	mm
LARGHEZZA INTERNA	6.4	mm
RULLO \emptyset	8.51	mm

CORONE

S				S			
Z	d_e	d_p	D_1	Z	d_e	d_p	D_1
8	37.2	33.18	8	43	179.7	173.99	16
9	41.0	37.13	8	44	183.8	178.03	16
10	45.2	41.10	8	45	188.0	182.07	16
11	48.7	45.07	8	46	192.1	186.10	20
12	53.0	49.07	8	47	196.2	190.14	20
13	57.4	53.06	8	48	200.3	194.18	20
14	61.8	57.07	8	49	204.3	198.22	20
15	65.5	61.09	8	50	208.3	202.26	20
16	69.5	65.10	10	51	212.1	206.30	20
17	73.6	69.11	10	52	216.1	210.34	20
18	77.8	73.14	10	53	220.2	214.37	20
19	81.7	77.16	10	54	224.1	218.43	20
20	85.8	81.19	10	55	228.1	222.46	20
21	89.7	85.22	10	56	232.2	226.50	20
22	93.8	89.24	10	57	236.4	230.54	20
23	98.2	93.27	10	58	240.5	234.58	20
24	101.8	97.29	10	59	244.5	238.62	20
25	105.8	101.33	10	60	248.6	242.66	20
26	110.0	105.36	12	62	256.9	250.75	20
27	114.0	109.40	12	64	265.1	258.82	20
28	118.0	113.42	12	65	269.0	262.86	20
29	122.0	117.46	12	66	273.0	266.90	25
30	126.1	121.50	12	68	281.0	274.99	25
31	130.2	125.54	12	70	289.0	283.07	25
32	134.2	129.56	12	72	297.2	291.16	25
33	138.4	133.60	12	76	313.3	307.33	25
34	142.6	137.64	12	78	321.4	315.40	25
35	146.7	141.68	12	80	329.4	323.48	25
36	151.0	145.72	16	85	349.0	343.70	25
37	154.6	149.76	16	90	369.9	363.90	25
38	158.6	153.80	16	95	390.1	384.10	25
39	162.7	157.83	16	100	410.3	404.31	25
40	166.8	161.87	16	110	450.7	444.74	25
41	171.4	165.91	16	114	466.9	460.90	25
42	175.4	169.95	16	120	491.2	485.16	25
				125	511.3	505.37	25

1/2" x 5/16"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	13	mm
LARGHEZZA RAGGIO C	1.3	mm
LARGHEZZA DENTE CORONA B_1	7.2	mm
LARGHEZZA DENTE CORONA b_1	7	mm
LARGHEZZA DENTE CORONA B_2	21	mm
LARGHEZZA DENTE CORONA B_3	34.9	mm

CATENA

PASSO	12.7	mm
LARGHEZZA INTERNA	7.75	mm
RULLO \emptyset	8.51	mm

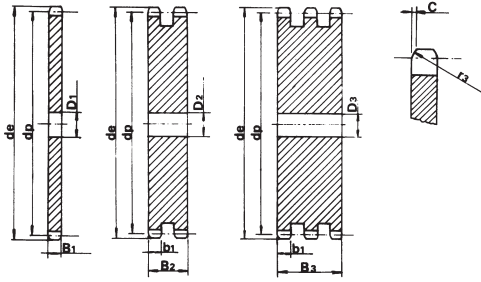
CORONE

S D T						S D T					
Z	d_e	d_p	D_1	D_2	D_3	Z	d_e	d_p	D_1	D_2	D_3
8	37.2	33.18	8	10	10	44	183.8	178.03	20	20	25
9	41.0	37.13	8	10	12	45	188.0	182.07	20	20	25
10	45.2	41.10	8	10	12	46	192.1	186.10	20	20	25
11	48.7	45.07	10	12	14	47	196.2	190.14	20	20	25
12	53.0	49.07	10	12	14	48	200.3	194.18	20	20	25
13	57.4	53.06	10	12	14	49	204.3	198.22	20	20	25
14	61.8	57.07	10	12	14	50	208.3	202.26	20	20	25
15	65.5	61.09	10	12	14	51	212.1	206.30	20	25	25
16	69.5	65.10	10	14	16	52	216.1	210.34	20	25	25
17	73.6	69.11	10	14	16	53	220.2	214.37	20	25	25
18	77.8	73.14	10	14	16	54	224.1	218.43	20	25	25
19	81.7	77.16	10	14	16	55	228.1	222.46	20	25	25
20	85.8	81.19	10	14	16	56	232.2	226.50	20	25	25
21	89.7	85.22	12	16	20	57	236.4	230.54	20	25	25
22	93.8	89.24	12	16	20	58	240.5	234.58	20	25	25
23	98.2	93.27	12	16	20	59	244.5	238.62	20	25	25
24	101.8	97.29	12	16	20	60	248.6	242.66	20	25	25
25	105.8	101.33	12	16	20	62	256.9	250.75	25	25	25
26	110.0	105.36	16	16	20	64	265.1	258.82	25	25	25
27	114.0	109.40	16	16	20	65	269.0	262.86	25	25	25
28	118.0	113.42	16	16	20	66	273.0	266.90	25	25	25
29	122.0	117.46	16	16	20	68	281.0	274.99	25	25	25
30	126.1	121.50	16	16	20	70	289.0	283.07	25	25	25
31	130.2	125.54	16	16	20	72	297.2	291.16	25	25	25
32	134.3	129.56	16	16	20	75	309.2	303.27	25	25	25
33	138.4	133.60	16	16	20	76	313.3	307.33	25	25	25
34	142.6	137.64	16	16	20	78	321.4	315.40	25	25	25
35	146.7	141.68	16	16	20	80	329.4	323.48	25	25	25
36	151.0	145.72	16	20	25	85	349.0	343.70	25	25	25
37	154.6	149.76	16	20	25	90	369.9	363.90	25	25	25
38	158.6	153.80	16	20	25	95	390.1	384.11	25	25	25
39	162.7	157.83	16	20	25	100	410.3	404.32	25	25	25
40	166.8	161.87	16	20	25	110	450.7	444.74	25	25	25
41	171.4	165.91	20	20	25	114	466.9	460.90	25	25	25
42	175.4	169.95	20	20	25	120	491.2	485.16	25	25	25
43	179.7	173.99	20	20	25	125	511.3	505.37	25	25	25



5/8" x 3/8"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	16	mm
LARGHEZZA RAGGIO C	1.6	mm
LARGHEZZA DENTE CORONA B_1	9.1	mm
LARGHEZZA DENTE CORONA b_1	9	mm
LARGHEZZA DENTE CORONA B_2	25.5	mm
LARGHEZZA DENTE CORONA B_3	42.1	mm

CATENA

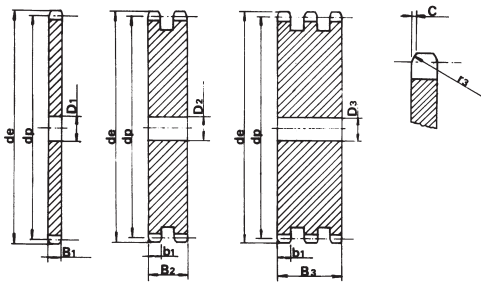
PASSO	15.875	mm
LARGHEZZA INTERNA	9.65	mm
RULLO \emptyset	10.16	mm

CORONA

S D T						S D T					
Z	d_e	d_p	D_1	D_2	D_3	Z	d_e	d_p	D_1	D_2	D_3
8	47.0	41.48	10	12	12	44	230.0	222.53	20	20	25
9	52.6	46.42	10	12	12	45	235.0	227.58	20	20	25
10	57.5	51.37	10	12	16	46	240.1	232.63	20	25	25
11	63.0	56.34	10	14	16	47	245.1	237.68	20	25	25
12	68.0	61.34	10	14	16	48	250.2	242.73	20	25	25
13	73.0	66.32	10	14	16	49	255.2	247.78	20	25	25
14	78.0	71.34	10	14	16	50	260.3	252.82	20	25	25
15	83.0	76.36	10	14	16	51	265.3	257.87	20	25	25
16	88.0	81.37	12	16	16	52	270.4	262.92	20	25	25
17	93.0	86.38	12	16	16	53	275.4	267.97	20	25	25
18	98.3	91.42	12	16	16	54	280.5	273.03	20	25	25
19	103.3	96.45	12	16	16	55	285.5	278.08	20	25	25
20	108.4	101.49	12	16	16	56	290.6	283.13	25	25	25
21	113.4	106.52	12	16	20	57	296.0	288.18	25	25	25
22	118.0	111.55	12	16	20	58	300.7	293.23	25	25	25
23	123.5	116.58	12	16	20	59	305.7	298.27	25	25	25
24	128.3	121.62	12	16	20	60	310.8	303.32	25	25	25
25	134.0	126.66	12	16	20	62	321.4	313.43	25	25	30
26	139.0	131.70	16	16	20	64	331.5	323.53	25	25	30
27	144.0	136.75	16	16	20	65	336.5	328.58	25	25	30
28	148.7	141.78	16	16	20	66	341.6	333.63	25	25	30
29	153.8	146.83	16	16	20	68	351.7	343.74	25	25	30
30	158.8	151.87	16	16	20	70	361.8	353.84	25	25	30
31	163.9	156.92	16	20	20	72	371.9	363.95	25	25	30
32	168.9	161.95	16	20	20	75	387.1	379.09	25	25	30
33	174.5	167.00	16	20	20	76	392.1	384.16	25	25	30
34	179.0	172.05	16	20	20	78	402.2	394.25	25	25	30
35	184.1	177.10	16	20	20	80	412.3	404.35	25	30	30
36	189.1	182.15	20	20	25	85	437.6	429.62	30	30	30
37	194.2	187.20	20	20	25	90	462.8	454.88	30	30	30
38	199.2	192.24	20	20	25	95	488.5	480.14	30	30	30
39	204.2	197.29	20	20	25	100	513.4	505.39	30	30	30
40	209.3	202.34	20	20	25	110	563.9	555.92	30	30	30
41	214.8	207.39	20	20	25	114	584.1	576.13	30	30	30
42	219.9	212.44	20	20	25	120	614.4	606.45	30	30	30
43	224.9	217.49	20	20	25	125	639.7	631.51	30	30	30

3/4" x 7/16"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	19	mm
LARGHEZZA RAGGIO C	2	mm
LARGHEZZA DENTE CORONA B_1	11.1	mm
LARGHEZZA DENTE CORONA b_1	10.8	mm
LARGHEZZA DENTE CORONA B_2	30.3	mm
LARGHEZZA DENTE CORONA B_3	49.8	mm

CATENA

PASSO	19.05	mm
LARGHEZZA INTERNA	11.68	mm
RULLO \emptyset	12.07	mm

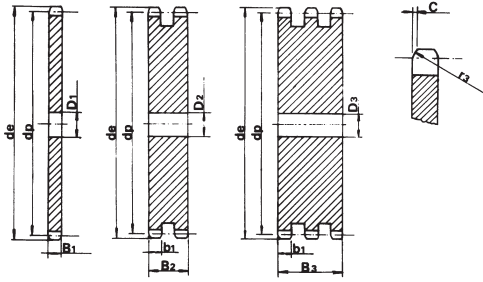
CORONA

S D T						S D T					
Z	d_e	d_p	D_1	D_2	D_3	Z	d_e	d_p	D_1	D_2	D_3
8	57.6	49.78	12	12	16	44	276.5	267.04	25	25	25
9	62.0	55.70	12	12	16	45	282.5	273.10	25	25	25
10	69.0	61.64	12	12	16	46	287.9	279.16	25	25	25
11	75.0	67.61	14	16	20	47	294.0	285.21	25	25	25
12	81.5	73.61	14	16	20	48	300.1	291.27	25	25	25
13	87.5	79.59	14	16	20	49	306.2	297.33	25	25	25
14	93.6	85.61	14	16	20	50	312.3	303.39	25	25	25
15	99.8	91.63	14	16	20	51	318.4	309.45	25	25	25
16	105.5	97.65	14	20	20	52	324.5	315.50	25	25	25
17	111.5	103.67	14	20	20	53	330.5	321.56	25	25	25
18	118.0	109.71	14	20	20	54	336.6	327.64	25	25	25
19	124.2	115.75	14	20	20	55	342.7	333.70	25	25	25
20	129.7	121.78	14	20	20	56	348.7	339.75	25	25	30
21	136.0	127.82	16	20	20	57	355.4	345.81	25	25	30
22	141.8	133.86	16	20	20	58	361.5	351.87	25	25	30
23	149.0	139.90	16	20	20	59	367.5	357.93	25	25	30
24	153.9	145.94	16	20	20	60	373.0	363.99	25	25	30
25	160.0	152.00	16	20	20	62	385.1	376.12	25	30	30
26	165.9	158.04	16	20	20	64	397.2	388.24	25	30	30
27	172.3	164.09	16	20	20	65	403.2	394.29	25	30	30
28	178.0	170.13	16	20	20	66	409.3	400.35	30	30	30
29	184.1	176.19	16	20	20	68	421.4	412.49	30	30	30
30	190.5	182.25	16	20	20	70	433.6	424.60	30	30	30
31	196.3	188.31	20	20	25	72	447.0	436.74	30	30	30
32	203.3	194.36	20	20	25	75	463.9	454.91	30	30	30
33	209.2	200.40	20	20	25	76	469.9	460.99	30	30	30
34	214.6	206.46	20	20	25	78	482.1	473.10	30	30	30
35	221.0	212.52	20	20	25	80	494.2	485.22	30	30	30
36	226.8	218.58	20	25	25	85	524.5	515.55	30	30	30
37	232.9	224.64	20	25	25	90	554.8	545.86	30	30	30
38	239.0	230.69	20	25	25	95	585.1	576.17	30	30	30
39	245.1	236.75	20	25	25	100	615.4	606.47	30	30	30
40	251.3	242.81	20	25	25	110	676.1	667.11	30	30	30
41	257.3	248.87	25	25	25	114	700.6	691.36	30	30	30
42	264.5	254.93	25	25	25	120	736.7	727.74	30	30	30
43	270.5	260.98	25	25	25	125	767.0	758.05	30	30	30



1" x 17.02 mm

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	26	mm
LARGHEZZA RAGGIO C	2.5	mm
LARGHEZZA DENTE CORONA B_1	16.2	mm
LARGHEZZA DENTE CORONA b_1	15.8	mm
LARGHEZZA DENTE CORONA B_2	47.7	mm
LARGHEZZA DENTE CORONA B_3	79.6	mm

CATENA

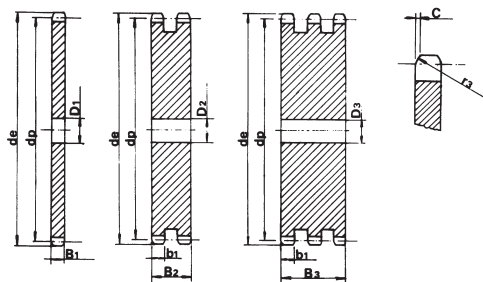
PASSO	25.4	mm
LARGHEZZA INTERNA	17.02	mm
RULLO Ø	15.88	mm

CORONA

S D T						S D T					
Z	d_e	d_p	D_1	D_2	D_3	Z	d_e	d_p	D_1	D_2	D_3
8	77.0	66.37	14	16	20	44	369.1	356.06	25	25	30
9	85.0	74.27	14	16	20	45	377.1	364.13	25	25	30
10	93.0	82.19	15	16	20	46	385.2	372.21	25	30	30
11	99.5	90.14	15	20	25	47	393.2	380.29	25		
12	109.0	98.14	15	20	25	48	401.3	388.36	25	30	30
13	117.0	106.12	15	20	25	49	409.3	396.44	25		
14	125.0	114.15	15	20	25	50	417.4	404.52	25	30	30
15	133.0	122.17	15	20	25	51	425.5	412.60	30	30	40
16	141.0	130.20	19	20	30	52	433.6	420.67	30	30	40
17	149.0	138.22	19	20	30	53	441.7	428.75	30		
18	157.0	146.28	19	20	30	54	448.3	436.85	30		
19	165.2	154.33	19	20	30	55	457.9	444.93	30	30	40
20	173.0	162.38	19	20	30	56	466.0	453.01	30	30	
21	181.2	170.43	20	25	30	57	474.0	461.07	30	30	40
22	189.3	178.48	20	25	30	58	482.1	469.16	30		
23	197.5	186.53	20	25	30	59	490.2	477.24	30		
24	205.5	194.59	20	25	30	60	498.3	485.32	30	30	40
25	213.5	202.66	20	25	30	62	514.5	501.50	30	30	
26	221.6	210.72	20	25	30	64	530.7	517.65	30		
27	229.6	218.79	20	25	30	65	538.8	525.73	30	30	40
28	237.7	226.85	20	25	30	66	546.8	533.80	30		
29	245.8	234.92	20	25	30	68	562.9	549.98	30	30	40
30	254.0	243.00	20	25	30	70	579.2	566.14	30	30	40
31	262.0	251.08	25	25	30	72	595.4	582.32	30	30	40
32	270.0	259.13	25	25	30	75	619.7	606.55	30	30	40
33	278.5	267.21	25	25	30	76	627.0	614.65	30	30	40
34	287.0	275.28	25	25	30	78	643.3	630.80	30		
35	296.2	283.36	25	25	30	80	660.0	646.96	30	30	40
36	304.6	291.44	25	25	30	85	699.9	687.40	30	30	40
37	312.6	299.51	25	25	30	90	740.3	727.81	30	30	40
38	320.7	307.59	25	25	30	95	781.1	768.22	30	30	40
39	328.8	315.67	25	25	30	100	821.1	808.63	30	30	40
40	336.9	323.75	25	25	30	110	902.0	889.48	30	30	40
41	345.0	331.82	25			114	934.3	921.81	30	40	40
42	353.0	339.90	25	25	30	120	982.8	970.33	30	40	40
43	361.1	347.98	25	25		125	1023.2	1010.73	30	40	40

1" 1/4 x 3/4"

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	32	mm
LARGHEZZA RAGGIO C	3.5	mm
LARGHEZZA DENTE CORONA B_1	18.5	mm
LARGHEZZA DENTE CORONA b_1	18.2	mm
LARGHEZZA DENTE CORONA B_2	54.6	mm
LARGHEZZA DENTE CORONA B_3	91	mm

CATENA

PASSO	31.75	mm
LARGHEZZA INTERNA	19.56	mm
RULLO Ø	19.05	mm

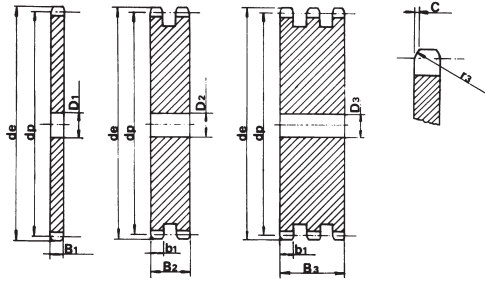
CORONA

S D T						S D T					
Z	d_e	d_p	D_1	D_2	D_3	Z	d_e	d_p	D_1	D_2	D_3
8	98.1	82.96	16	20	20	43	450.1	434.97	30		
9	108.0	92.84	16	20	20	44	460.2	445.07	30		
10	117.9	102.74	16	20	20	45	470.3	455.17	30	30	40
11	127.8	112.68	16	20	20	46	480.4	465.26	30	30	40
12	137.8	122.68	20	20	20	47	490.5	475.36	30		
13	147.8	132.65	20	20	20	48	500.6	485.46	30	30	40
14	157.8	142.68	20	20	20	49	510.7	495.55	30		
15	167.9	152.72	20	20	20	50	520.8	505.65	30	30	40
16	177.9	162.75	25	25	25	51	530.9	515.75	30		
17	187.9	172.78	25	25	25	52	541.0	525.84	30	30	40
18	198.0	182.85	25	25	25	53	551.1	535.94	30		
19	208.1	192.91	25	25	25	54	561.2	546.07	30		
20	218.1	202.98	25	25	25	55	571.3	556.16	30	30	40
21	228.2	213.04	25	25	25	56	581.4	566.26	30		
22	238.3	223.11	25	25	25	57	591.5	576.36	30	30	40
23	248.3	233.17	25	25	25	58	601.6	586.45	30		
24	258.4	243.23	25	25	25	59	611.7	596.55	30		
25	268.5	253.33	25	25	25	60	621.8	606.65	30	30	40
26	278.6	263.40	25	25	25	62	642.0	626.87	30		
27	288.6	273.40	25	25	25	64	662.2	647.06	30		
28	298.7	283.56	25	25	25	65	672.3	657.16	30	30	40
29	308.8	293.65	25	25	25	66	682.4	667.26	30		
30	318.9	303.75	25	25	25	68	702.6	687.48	30		
31	329.0	313.85	25	25	30	70	722.8	707.67	30	30	40
32	339.1	323.91	25	25	30	72	743.1	727.90	30		
33	349.2	334.01	25	25	30	75	773.3	758.19	30		
34	359.3	344.10	25	25	30	76	783.5	768.32	30	30	40
35	369.4	354.20	25	25	30	80	823.9	808.72	30	30	40
36	379.5	364.30	25	30	30	85	874.4	859.25	30		
37	389.5	374.39	25	30	30	90	924.9	909.76	30		
38	399.6	384.49	25	30	30	95	975.4	960.28	30	30	40
39	409.7	394.59	25	30	30	100	1026.0	1010.79	30		
40	419.8	404.68	25	30	30	114	1167.4	1152.26	30	40	40
41	429.9	414.78	30								
42	440.0	424.88	30	30	40						



1" 1/2 x 1"

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DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	38	mm
LARGHEZZA RAGGIO C	4	mm
LARGHEZZA DENTE CORONA B_1	24.1	mm
LARGHEZZA DENTE CORONA b_1	23.6	mm
LARGHEZZA DENTE CORONA B_2	72	mm
LARGHEZZA DENTE CORONA B_3	120.3	mm

CATENA

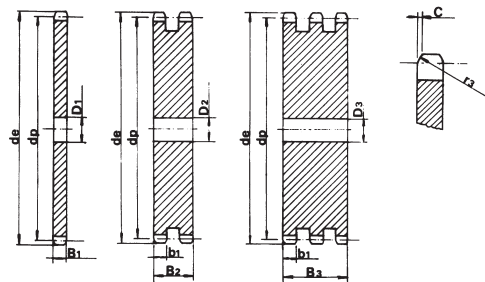
PASSO	38.1	mm
LARGHEZZA INTERNA	25.4	mm
RULLO Ø	25.4	mm

CORONA

Z	d_e	d_p	S D T			Z	d_e	d_p	S D T		
			D_1	D_2	D_3				D_1	D_2	D_3
8	115.0	99.55	20	25	25	43	536.8	521.97	30		
9	126.4	111.40	20	25	25	44	549.0	534.08	30		
10	138.0	123.29	20	25	25	45	561.2	546.20	30	40	40
11	150.0	135.21	20	25	25	46	573.3	558.32	30	40	40
12	162.0	147.22	20	25	25	47	585.4	570.43	30		
13	174.2	159.18	20	25	25	48	597.4	582.55	30	40	40
14	186.2	171.22	20	25	25	49	609.5	594.66	30		
15	198.2	183.26	20	25	25	50	621.7	606.78	30	40	40
16	210.3	195.30	25	25	25	51	633.8	618.89	30		
17	222.3	207.34	25	25	25	52	646.0	631.01	30		
18	234.3	219.42	25	25	25	53	658.0	643.13	30		
19	246.5	231.49	25	25	25	54	670.2	655.28	30		
20	258.6	243.57	25	25	25	55	682.3	667.40	30	40	40
21	270.6	255.65	25	25	30	56	694.4	679.51	30		
22	282.7	267.73	25	25	30	57	706.5	691.63	30	40	40
23	294.8	279.80	25	25	30	58	718.6	703.74	30		
24	306.8	291.88	25	25	30	59	730.7	715.86	30		
25	319.0	304.00	25	25	30	60	742.8	727.97	30	40	40
26	331.0	316.08	30	30	30	62	767.2	752.24	40		
27	343.2	328.19	30	30	30	64	791.3	776.48	40		
28	355.2	340.27	30	30	30	65	803.4	788.59	40	40	40
29	367.3	352.38	30	30	30	66	815.6	800.71	40		
30	379.5	364.50	30	30	40	68	839.8	824.98	40		
31	391.6	376.62	30	30		70	864.2	849.21	40		
32	403.7	388.69	30	30	40	72	888.4	873.48	40		
33	415.8	400.81	30	30	40	75	924.8	909.83	40		
34	427.8	412.93	30	30	40	76	936.9	921.98	40	40	40
35	440.0	425.04	30	30	40	80	985.4	970.44	40		
36	452.0	437.16	30	30	40	85	1046.0	1031.10	40		
37	464.2	449.27	30	30		95	1167.3	1152.33	40		
38	476.2	461.39	30	30	40						
39	488.5	473.50	30	30							
40	500.6	485.62	30	30	40						
41	512.6	497.74	30								
42	524.7	509.85	30	40	40						

1" 3/4 x 1" 1/4

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	44	mm
LARGHEZZA RAGGIO C	5	mm
LARGHEZZA DENTE CORONA B_1	29.4	mm
LARGHEZZA DENTE CORONA b_1	28.8	mm
LARGHEZZA DENTE CORONA B_2	88.4	mm
LARGHEZZA DENTE CORONA B_3	148	mm

CATENA

PASSO	44.45	mm
LARGHEZZA INTERNA	30.99	mm
RULLO Ø	27.94	mm

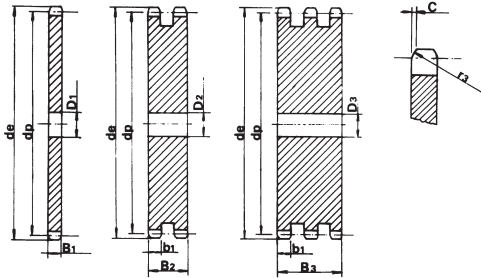
CORONA

Z	d_e	d_p	S D T			Z	d_e	d_p	S D T		
			D_1	D_2	D_3				D_1	D_2	D_3
8	132.0	116.15	25	25	25	57	825.0	806.90	40	40	40
9	148.4	129.96	25	25	25	60	869.0	849.32	40	40	40
10	162.3	143.85	25	25	25	76	1095.0	1075.62	40	40	40
11	176.3	157.77	25	25	30						
12	189.5	171.74	25	25	30						
13	204.2	185.75	25	25	30						
14	218.2	199.76	25	25	30						
15	232.3	213.79	25	25	30						
16	246.3	227.84	30	30	30						
17	260.0	241.91	30	30	30						
18	274.0	255.98	30	30	30						
19	289.0	270.06	30	30	30						
20	303.0	284.15	30	30	30						
21	317.0	298.24	30	30	30						
22	331.0	312.34	30	30	30						
23	345.0	326.44	30	30	30						
24	359.0	340.55	30	30	30						
25	373.0	354.66	30	30	40						
26	387.0	368.77	30	30	40						
27	401.4	382.88	30	30	40						
28	416.0	397.00	30	30	40						
29	430.0	411.12	30	30							
30	444.0	425.24	30	30	40						
31	458.0	439.37	30								
32	472.0	453.49	30								
33	486.0	467.62	30								
34	500.0	481.75	30								
35	514.0	495.88	30	30	40						
36	529.0	510.01	30								
37	543.0	524.14	30								
38	557.0	538.27	30	30	40						
39	571.0	552.40	30								
40	585.0	566.54	30	30	40						
45	656.0	637.22	30	30	40						
50	726.0	707.91	30	30	40						



2" x 1" 1/4

per catene a rulli secondo
DIN 8187 - ISO/R 606



CORONA

RAGGIO DENTE r_3	51	mm
LARGHEZZA RAGGIO C	5	mm
LARGHEZZA DENTE CORONA B_1	29.4	mm
LARGHEZZA DENTE CORONA b_1	28.8	mm
LARGHEZZA DENTE CORONA B_2	87.4	mm
LARGHEZZA DENTE CORONA B_3	146	mm

CATENA

PASSO	50.8	mm
LARGHEZZA INTERNA	30.99	mm
RULLO \emptyset	29.21	mm

CORONE

			S	D	T				S	D	T
Z	d_e	d_p	D_1	D_2	D_3	Z	d_e	d_p	D_1	D_2	D_3
8	153.2	132.69	25	25	25	76	1252.0	1229.28	40	40	40
9	169.0	148.54	25	25	25						
10	185.0	164.44	25	25	25						
11	200.8	180.34	30	30	30						
12	216.8	196.29	30	30	30						
13	232.8	212.29	30	30	30						
14	248.8	228.29	30	30	30						
15	264.8	244.30	30	30	30						
16	280.9	260.40	30	30	30						
17	296.9	276.40	30	30	30						
18	313.0	292.55	30	30	30						
19	329.1	308.66	30	30	30						
20	345.2	324.71	30	30	30						
21	361.3	340.82	30	30	40						
22	377.5	356.98	30	30	40						
23	393.6	373.08	30	30	40						
24	409.7	389.18	30	30	40						
25	425.8	405.33	30	30	40						
26	441.9	421.44	30	30	40						
27	458.1	437.59	30	30	40						
28	474.2	453.69	30	30	40						
29	490.4	469.90	30								
30	506.5	486.00	30	30	40						
32	538.8	518.26	30								
35	589.5	566.72	30	30	40						
38	635.5	615.14	30	30	40						
40	670.3	647.49	40	40	40						
45	751.0	728.26	40	40	40						
50	831.8	809.04	40	40	40						
57	945.0	922.17	40	40	40						
60	993.4	970.63	40	40	40						

